Operating Instructions for the Control Units for Vibratory Drives

ESK 2000
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Declaration of conformity
as defined by
Low voltage directive 2014/35/EU
and EMC directive 2014/30/EU

Herewith we declare that the product complies with the following provisions:

Low voltage directive 2014/35/EU
EMC directive 2014/30/EU

applied harmonized standards:

DIN EN 60204 T1
EN 61439-1

remarks:

Rhein-Nadel-Automation
Managing Director
Jack Grevenstein
1.1 Performance Characteristics

This compact control unit has been designed to operate a bowl or linear feeder. The unit has the following performance characteristics:
- one power output:
  - bowl or linear feeder < 10 A
- two sensor amplifiers with independently adjustable time levels (on/off).
- 24V DC remote control input.
- two relay outputs and two optocouplers for status messages and further links.
- a membrane keyboard for setting and editing the operating values (parameters) in the setting menus.
- plug connections for
  - bowl or linear feeder
  - sensors
  - communication
- double-pole mains power switch

1.2 EC Conformity/CSA Conformity

The control device corresponds to the following regulations:

**Low voltage directive 2014/35/EU**
**EMC directive 2014/30/EU**

Applied harmonized standards:

**DIN EN 60204 T1**
**EN 61439-1**

The control device corresponds also to the UL/CSA regulations.

1.3 Technical Data

| Mains voltage:                  | 230 Volt AC, 50/60 Hz, +20 / -15% |
| Output voltage:                 | 0 ... 208 V_{\text{eff}} / 230 VAC ; 0 ... 98 V_{\text{eff}} / 110 VAC |
| Load current:                   | 10 A_{\text{eff}} |
| Minimum load current:           | 80 mA |
| Internal fuse:                  | F1 = 10A |
| Soft start time, soft stop time | 0 ... 5 sec., can be selected separately |
| External setpoint:              | 0 ... 10 V DC |
| Sensor inputs:                  | 2 |
| Remote control input:           | 24 V DC (10-24 VDC) |
| Sensor power supply:            | 24 V DC, max. 60 mA (per sensor input) |
| Sensor delay ON:                | 0 ... 60 sec. separately adjustable |
| Sensor delay OFF:               | 0 ... 60 sec. separately adjustable |
| Outputs:                        | 2 relays / 2 normally open contacts voltage-controlled potential-free change-over contact |
| Status output (optocoupler):    | max. 30 V DC 10 mA |
| Relay contacts:                 | max. 6 A 250 V AC |
| Operating temperature:          | 0 ... 50° C |
| Type of protection:             | IP 54 |

1.4 Accessoires

<table>
<thead>
<tr>
<th>Label</th>
<th>Denomination</th>
<th>RNA-Mat-code</th>
</tr>
</thead>
<tbody>
<tr>
<td>XS1</td>
<td>Connector</td>
<td>31002323</td>
</tr>
<tr>
<td>XS3</td>
<td>Coupler connector, 5-poles, straight</td>
<td>35051144</td>
</tr>
<tr>
<td>XS3</td>
<td>Coupler connector, 5-poles, angular</td>
<td>35002546</td>
</tr>
<tr>
<td>XS4</td>
<td>Coupler connector, 7-poles, straight</td>
<td>35051153</td>
</tr>
<tr>
<td>XS4</td>
<td>Coupler connector, 7-poles, angular</td>
<td>35002545</td>
</tr>
</tbody>
</table>
2 Safety Instructions

It is always necessary to read and understand the safety instructions. This ensures that valuable material is not damaged and injuries are avoided. Steps must be taken to ensure that all persons working with this control unit are familiar with the safety regulations and observe them. The device described in this manual is a control unit for operating RNA bowl feeders and linear feeders. The limit values specified in the technical data must be observed.

Note!
This hand indicates tips on operation of the control unit.

Attention!
This warning triangle indicates safety instructions. Failure to heed this warning can lead to severe injuries or death!

Work on electrical equipment of the machine/plant may be carried out only by a trained electrician or by untrained persons under the leadership and supervision of a trained electrician in accordance with the regulations for electrical engineering!

All safety and danger signs on the machine/plant must be observed!

The electrical equipment of a machine/plant must be inspected and checked regularly. Defects such as loose connections or damaged cables must be remedied immediately!

Before commencing operation, make sure that the earthing line (power earth, PE) is intact and installed at the connecting point. Only test instruments approved for this purpose may be used for checking the safety grounding conductor.

3 Commissioning Instructions

Before connecting up to the mains and switching on the control unit, it is essential to check the following points:

- Is the control unit in proper working condition and closed with all screws?
- Are the connector locks clicked in/screwed secure?
- Are all cables and glands intact?
- Is PROPER INTENDED USAGE ensured?
- Does the mains voltage specification on the control unit agree with the local mains voltage?
- Does the mains frequency specification on the vibratory drive agree with the local mains?
- Is the correct operating mode set on the control unit? (See “Operating Mode” section)

Operation of the control unit may be commenced only when all questions asked above can be answered unambiguously with YES.

Before you start operation after repair work has been carried out or control units/vibrating drives have been exchanged, set the output on the control unit to minimum before switching on. Check that the system is working properly when you increase the output.
### 3.1 OPERATING MODE

Bowl feeder frequency coding in connector.

**Operating mode 2**
- With bridge: 100 / 120Hz
- With bridge: 6000 / 7200 oscillations/min

**Operating mode 1**
- Without bridge: 50 / 60Hz
- Without bridge: 3000 / 3600 oscillations/min

![Sensor connection diagram](image)

### 3.2 Sensor Inputs and Sensor Links

The control unit has two built-in sensor inputs. They can be used for checking the back pressure, the level, for cycle control and other monitoring functions. The following basic rules apply:

- Sensor input 1 acts on channel 1, in case nothing else has been programmed in menu C006.
- Sensor input 2 has been provided for additional functions. See sensor links. The sensor inputs can only be evaluated when they are activated and coded in C004, C005. See the connecting diagram for the sensor connections (XS3 plug connection).
proximity switch normal

optically sensor without amplifier

Fig.: Connecting diagram for direct sensors

Fig.: Connecting diagram for sensors on 2-way distributor

Termination of a sensor and a contact by adapter.

Amplifierless photocell with external pre resistor 1.8 kOhms, 0.25W resistor soldered into plug.
3.3 Status Outputs and Relays
The status outputs are used for remote diagnostics of the control unit operating mode or for linking several control units together. They are unassigned NPN-doped transistor routes and are potential-free.

The transistor route is always connected at the STANDBY status output when the control unit is connected to the mains and switched on with the mains power switch.

The ON ACTION status output requires the same conditions as STANDBY. Channel 1 must also be active as the transistor will block if it is set to BACK PRESSURE, OFF or STOP. The status outlet and the remote control should be wired via the XS4 plug connection.

The two relays have different functions. K1 works as a status relay parallel to the ON ACTION back pressure output. K2 is either used for the delayed switch-off of blow-off air or for a cycle control function for one of the two sensor channels.

The connections and the cable inlets are on the right-hand side of the control unit. The terminal strip is behind the control unit panel.

4. Operation

4.1 General

![Image of the control unit with labels: ON/OFF, Return, Cursor up, Cursor down, Main power switch, XS 3, XS 4, Channel 1.]

The status outputs and relays are crucial for diagnostics and linking control units. Proper wiring and understanding the functions of each output are essential for effective control unit operation.
Control unit plug connections

**Mains power switch**
- The control unit is isolated from the mains with a double-pole switch.

**XS 3**
- Plug connector for sensors

**Channel 1**
- Plug connector for bowl feeder or linear feeder ( < 10A)

**XS 4**
- Plug connector for optocoupler outputs and remote control input

The control unit display (membrane keyboard)

- **On/off**
  - This key switches all connected devices off. "OFF" will appear in the display. The control unit is still ready for operation.

- **Cursor up and cursor down**
  - Use these keys to page through the control unit menu or to set parameters.

- **Enter**
  - Use this key to confirm the parameters entered with the cursor.

- **Decimal point in display**
  - If the decimal point is not flashing, you cannot make an entry.
  - If the decimal point is flashing, you can make an entry.

### 4.2 Switching on the Control Unit

Switch on the control unit with the mains power switch. The main menu will appear in the display showing the last set-point set in channel 1 (Bowl feeder or linear feeder feed rate).

The following displays may also appear depending on the circuit state of the unit.

- **STOP**
  - The remote control has been activated but is currently not available on the unit.

- **OFF**
  - The unit has been switched off with the upper left-hand key on the membrane keyboard, all functions are blocked.

- **STAU**
  - The back pressure monitoring sensor has been assigned thus switching off the bowl feeder (low priority).
4.3 Main Menu/Setting and Displaying Setpoints for Channel 1

Display of setpoint or output
(Bowl feeder)
Alternatively: STOP, OFF or BACK
PRESSURE
(see above)

Enter code to change or make required settings.

Setpoint preset
(Bowl feeder or linear feeder)

From these three basic displays you can page through the main menu using the cursor keys (UP/DOWN). Press the ENTER key in the main menu to activate a menu item for setting or adjustment. The decimal point will flash once you have pressed the ENTER key. Changes can now be made using the cursor keys (UP/DOWN). Confirm the entries by pressing the ENTER key again. The decimal point will no longer flash. You can scroll further through the menu using the cursor keys. This procedure is also used in the code menus described below.

All displays shown in the following section represent the factory settings. If the actual display on the control unit differs, the factory setting has been changed in the individual codes for a specific application.
4.4 Description of the Individual Codes for Programming the Control Unit

**Settings for channel 1**
The following functions can be set or limited for channel 1 in this submenu:
- vibration amplitude
- remote control
- soft start time and soft stop time

**Lock setpoint**
This submenu allows the setpoints (oscillation amplitude) to be blocked in the main menu. The setpoints for channel 1 can no longer be changed in the main menu. This prevents the output values being accidentally changed. Changes can only be made using code C001.

**Setting sensor input 1**
Sensor input 1 is activated in this submenu. The following functions can also be set.
- invert input signal direction
- time before switch-on
- time before switch-off

**Setting sensor input 2**
Sensor input 2 is activated in this submenu. The following functions can also be set.
- invert input signal direction
- time before switch-on
- time before switch-off

**Selecting the sensor links**
The sensors activated with codes C004 and C005 can be linked to each other in this submenu.

**Setting the cycle control system**
Set the sensor input to be monitored and how the control will react when there is a fault.

**Display status**
This submenu is used to check the set vibration frequency and the sensor inputs.

**To call software version**
```
Determinat.  411. 59. 10. 23.11.99
date
version-no.
type
internal no.
type:
59 = ESK 2001
58 = ESG 2001
57 = ESK 2000
56 = ESG 2000
```

**Output preset with an external voltage**

**Store parameters**
If the values (user parameters) previously set in the different submenus are to be stored, call this submenu.

**Block all setting functions**
This code blocks all entry options on the control unit. The values can no longer be changed. The menu can now only be enabled using this code.

**Reset parameters**
This submenu allows the user to reset the control unit to the factory settings. If user parameters have been stored, the control unit can also be set to these settings.
4.5 Application-specific Changes to the Factory Settings

4.5.1 Code C001 power output

Aim: Setting and limiting the vibration amplitude, the remote control, the soft start time and the soft stop time.

Select code

Code C001

Set vibration amplitude

Limit vibration amplitude

Remote control

Remote control signal direction

Soft start time

Soft stop time

Return

* RNA-Feeder with 200 V = 90 %

4.5.2 Code C003 Lock Setpoint

Aim: Blocking the setpoints in the main menu. The values can no longer be changed directly. Changes can only be made using code C001.

Select code

Code C003

Setpoint (vibration amplitude)

Return

1 = can be set
0 = entry blocked

Store and return to main menu

4.5.3 Code C004 Sensor Input 1 and Code C005 Sensor Input 2

Aim: Activating and setting the sensor inputs

Select code

Code C004

Sensor 1 input

Invert input signal direction

Sensor state delay
FREE, time before switch on.

Sensor state delay
ASSIGNED, time before switch-off.

Return

Store and return to main menu

Code C005 is used for sensor input 2 in the same way.
### 4.5.4 Code C006 Sensor Links

**Aim:** Linking two previously activated sensor inputs.

**Select code**

<table>
<thead>
<tr>
<th>Code C006</th>
<th>![Code C006]</th>
</tr>
</thead>
</table>

Set code

- Only one of the eight sensor links can be set active.

#### And (And) link with blow-off of the outlet tracks

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![And]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### And (und) link without blow-off of the outlet tracks (since Versions-No. 10)

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![And und]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Or link

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![or]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Min/Max link

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Eor]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### And / S2 link (since Versions-No. 10)

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Ead]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Level control with external control

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![F.l]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Level control

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![F.l]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Single link

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Sol]</td>
<td>![0]</td>
<td>![I = active]</td>
</tr>
<tr>
<td>![0]</td>
<td>![I = inactive]</td>
<td></td>
</tr>
</tbody>
</table>

#### Return

<table>
<thead>
<tr>
<th>KANAL l</th>
<th>KANAL 2</th>
<th>CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>![End]</td>
<td>![0]</td>
<td>![Store and return to the main menu]</td>
</tr>
</tbody>
</table>

**A brief description of the individual links**

- **And (AND) link** of the two sensor inputs with blow-off of the outlet tracks.
  
  **Application:** Two-track feeding system with back pressure control
  
  **Solution:**
  - Track 1 (Sensor 1) full = blow-off track 1 (Relais K1) Track 2 still free
  - Track 2 (Sensor 2) full = blow-off track 2 (Relais K2) Track 1 still free
  - Track 1 + Track 2 full = bowl feeder (channel 1) stop blow-off air after approx. 4 sec

- **And (UND) link** of the two sensor inputs without blow-off of the outlet track.
  
  The bowl feeder (channel 1) switches off, if both sensors are assigned. The air for sorting may be de-energizes later (4 sec) through relay K2.

- **Or link** of both sensor inputs.
  
  The bowl feeder switches off (channel1), if one of both sensors is assigned. The air for sorting may be de-energizes later (4 sec) through relay K2.

- **Min/Max link** of both sensor inputs.
  
  The bowl feeder (channel 1) switches off, if both sensors are assigned. Only when both sensors become free, the bowl feeder (channel 1) switches on again. Relay K1 connects, with the switch off of the bowl feeder. Relay K2 connects 4 sec later (to switch off the blow-off air)

- **And / S2 link**
  
  The bowl feeder (channel 1) switches off, when both sensors are assigned. When the sensor 2 is free, the system is switched on. The air for sorting can be switched off later (4sec) through relay K2.

- **Level control for the hopper with external control**
  
  Sensor 2 switches relay K1 according to the entered delay time (C005). When the sensor 1 is dark ended, relay K1 releases (looking of the hopper).
Application: Sensor 1 = Staukontrolle; Sensor 2 = Füllstandskontrolle; Relay K1 = Ansteuerung Bunker

Level control
Sensor 2 switches relay K1 according to the entered delay time (C005).

Application: Sensor 2 will be used as a level control (z.B. LC-N 24V DC). Relais K1 switches with a level controller: Bowl feeder or linear feeder empty.

4.5.5 Code C008 Cycle Control

Aim: Control sensors 1 (back pressure control) and/or 2.

The links "AND, SOL" must not be activated in code C006 when the cycle control system is activated.

Select code

Code C008

Sensor input 1 is monitored

Sensor input 2 is monitored

Monitoring dependent on channel 1

Time until alarm signal

Switch off channel 1

Switch (Relay K1)

Return

Set code

The cycle control system monitors the FREE sensor state. The time (A 180) is used to set the maximum time which a sensor may be free before an alarm signal is issued. Relay K1 is picked up when an alarm signal is issued. The fault is cleared by covering the sensor.

If OUT = 1 and a fault occurs, the bowl feeder or linear feeder will also be switched off in addition to relay K1 (indicator lamp: fault) and an ERROR message will appear in the display. The fault is cleared with the cursor key at the bottom right.

If OUT = 0 and a fault occurs, only relay K1 is energized (indicator lamp: fault). The fault is cleared automatically when sensor 1 is assigned.

If A.I. = 1 Relay K1 is checked on breakdown (switch changed over from relay K2 to K1)
4.5.6 Code C009 Display Status

Aim: Checking the set vibration frequency and the sensor inputs.

Select code  
Code C009
Remote control signal channel 1  
Vibration frequency channel 1  
Signal at sensor input 1  
Signal at sensor input 2  
Return

With the menu item HA = half-wave you can check whether the operating mode (100–50Hz) has been correctly selected.

4.5.7 Code C200 Blocking all Setting Functions

Aim: The user can no longer (accidentally) change the set values. (4.3 available)

Select code  
Code C200
Block the setting functions
Return

Now only code C200 will be accepted!!!
It is possible to change the setpoint for channel 1 and 2 in the main menu (see 4.3)

4.5.8 Code C100 Output Preset with an External Voltage

Aim: Setpoint adjustment with external voltage

Select code  
Code C100
External supply channel 1
Return

If the external supply is activated, the last set digital output value (%) will be the minimum output for 0 volt. The maximum output for 10 volts should be set with the parameter P in C001.

The external voltage supply should be connected to terminal 31, 32 and 33 in the control unit.
Terminal 31 = +10V
Terminal 32 = E
Terminal 33 = 0V

For more informations take a look at www.rna.de
4.5.9 Code C143 Store Parameters

Aim: Storing user parameters.

Select code

Code C143

Store

Return

Once PUSH has been confirmed with ENTER, the selected parameters will be stored separately by pressing a cursor key.

4.5.10 Code C210 Reset Parameters

Aim: Resetting to factory settings or restoring the stored user parameters.

Select code

Set code

Factory setting

User parameters

Return

FAC Selection and confirmation of FAC. applies the factory settings.

US.PA. Selection and confirmation of US.PA restores the user parameters previously stored under C143.