Sorting and Feeding of NTA Nails

Feeding & Handling System
Ref. 279
Description:

**Sector**
Electrical and electronics industry (battery producer)

**Component**
One type of NTA nail

**Technical Requirements**
Correctly oriented sorting

**Discharge Position**
Hanging by the head, one behind the other, without further sorting.

**Operation Description**
The components are orientated and fed to an indexing table

**Performance**
250 parts per minute

**Control**
All components are autarkic-controlled with the RNA standard control unit type ESK 2001. Drive and evaluation of the mini accumulation sensor are carried out by the customer's PLC.

**Elements of the Feeding System**
Vibratory bowl feeder, linear feeder, special base plate.

**Design**
RNA Standard

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