**Description:**

**Sector**  
Pharmaceutical Industry (Manufacture of Non-reusable Syringes)

**Component**  
Plugs for Non-reusable Syringes

**Technical Requirements**  
A positionally correct feed

**Discharge Position**  
Lying flat with the opening oriented upwards

**Operation Description**  
The plugs are pre-sorted in a bowl feeder onto two tracks. The sorting is accomplished exclusively mechanically without any pneumatic means by taking advantage of the gravitational characteristics of the plug.

Both pre-sort tracks run together onto a single-track linear feeder. The linear feeder is used to accumulate the plugs and serves as an interface to the customer system.

**Performance**  
600 parts per minute

**Control**  
RNA-standard control box with jam shut-off

**Elements of the Feeding System**  
Bowl feeder, linear feeder mounted on a basis frame with base plate

**Design**  
Fully pharmaceutical-conform version. The bowl is electrolytically polished. All outer elements are made from the material 1.4301 including the base plate and the welded pedestal.