



Sorting and Feeding of Cartridge Pistons



## Feeding Systems

Reference no. 271



## Functional description:

### Industry

Packaging industry

### Components

Cartridge pistons, 60 mm in diameter.

### Performance requirements

Correctly oriented

### Discharge position

Delivery position before feeding into the discharge track rotated by 90°:

Lying flat one behind the other radius to radius, 10mm x 10 mm square pointing upwards.

### Functional description

Correctly oriented at the end of the discharge track; free discharge for customer interface.

### Performance

25 parts per minute

### Control

RNA standard

The parts are mechanically secured for accumulation.

### Elements of the feeding system

Vibratory bowl feeder, discharge track with 90° radius and vertical line of approx 600 mm in length;

### Design

Standard



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